

Service Manual

Section 2 (24)

Oxygen Sensor
Feedback System
(CI Fuel System)

240, 260

1975—1985

Fault tracing

VOLVO

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Supplement

<i>B27F,</i>	Oxygen sensor feedback system introduced on 260	
<i>B28F</i>	Series	Inside of rear cover

For additional Lambda Sond Fault Tracing information, refer to the following manuals:

B21F, B21FT	TP 30163/2
B27F, B28F	TP 30430/1

TP 11585/4

3000.06.86
Printed in U.S.A.

We reserve the right to make alterations
without prior notification.

Check of Oxygen Sensor Feedback System

Indications of malfunctions in this system can be:

- Starting difficulties with engine at normal operating temperature, (hot)
- Erratic idle
- Poor performance, especially in lower speed ranges
- Poor mileage

These indications are common with several other engine malfunctions and there is no reason to believe that this system is more at fault than others.

In order to separate the faults, first listen to the frequency valve. If it buzzes, something other than this system is most likely at fault.

Extremely high or low CO readings can also indicate a system fault. In this case it is better to make a complete system analysis.

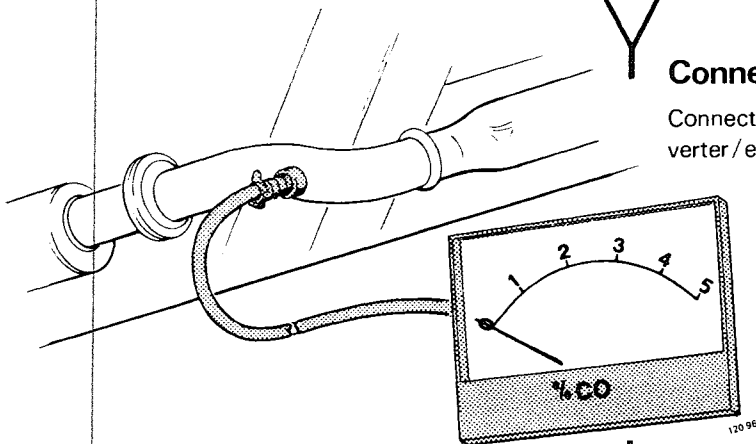
Op. A1-A13 contain a complete check of the system.

Op. B.1-K3 deal with system malfunctions.

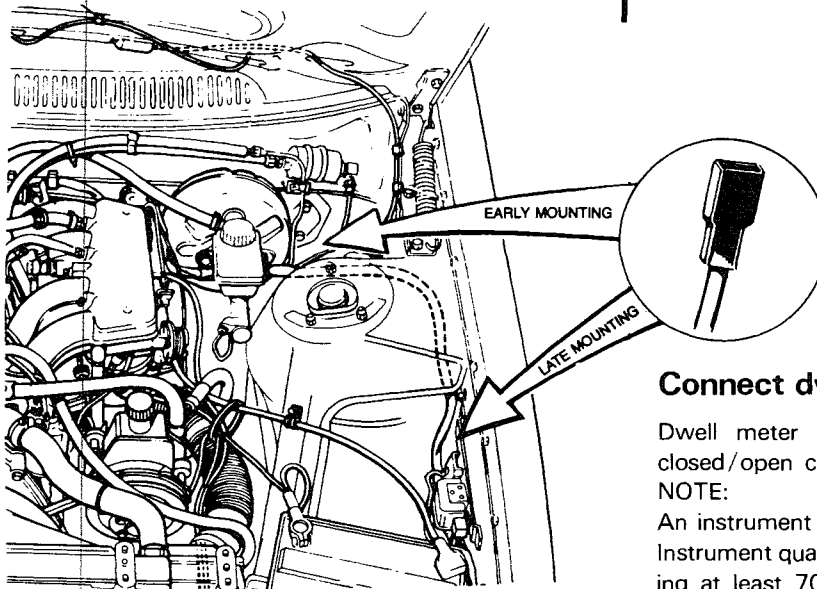
A1

Connect CO-meter

Connect to CO test point in front of catalytic converter/expansion box.



A2



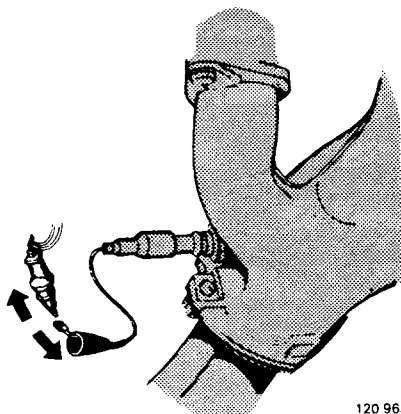
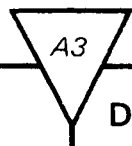
Connect dwell meter

Dwell meter is used to check duty cycle (ratio closed/open circuit) of frequency valve.

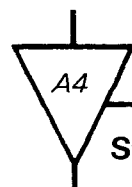
NOTE:

An instrument suited for the purpose must be used. Instrument quality must be high and with a scale reading at least 70°. Examples:

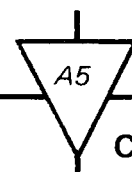
Sun instruments — late models



120 963



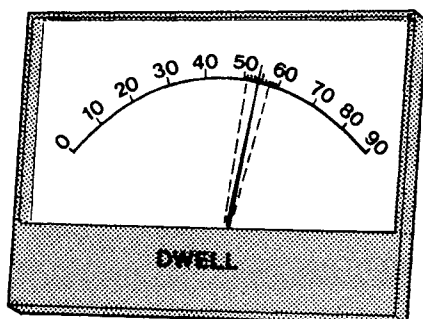
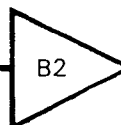
Start engine



Check dwell meter reading

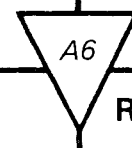
Shows duty cycle of frequency valve. Reading should be 49–59°

reading higher or lower than 49–59°



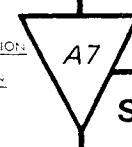
120 964

reading OK



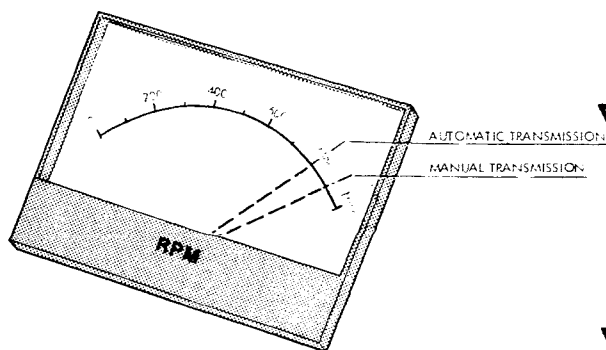
Run engine

Normal operating temperature should be reached.

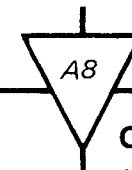


Set idle speed

900 rpm, manual transmission
800 rpm, automatic transmission



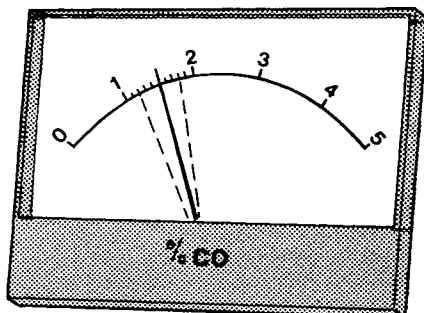
120 965



Check CO reading

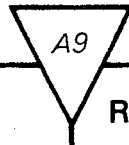
Adjust if necessary. Refer to following Repair & Maintenance Manual for additional information:

B21F, B21FT TP 30454/1
B27F, B28F TP 30592/1



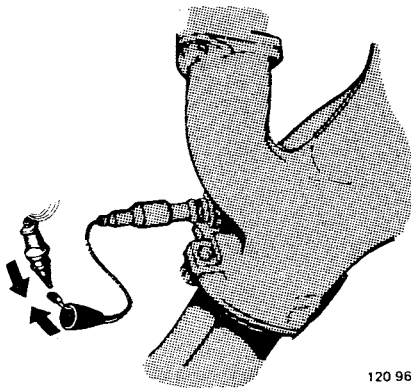
120 966





Reconnect sensor

Observe CO meter and dwell meter readings, see Operations A10 and A11 below.

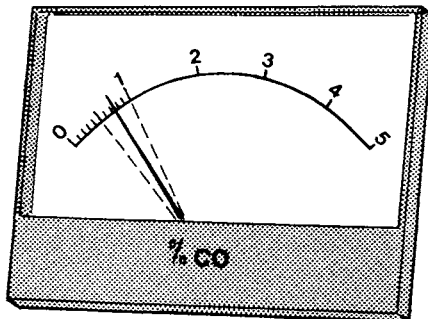


120 967



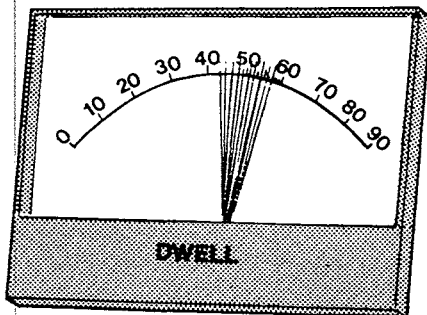
Read CO meter

CO should drop below 1.0%
If it does not, refer to operation G1.



Read dwell meter

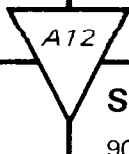
Reading should be slightly lower than the previous reading of 49-59° (see illustration).



instrument shows no change,
or deviation is excessive

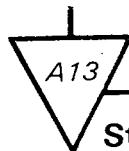
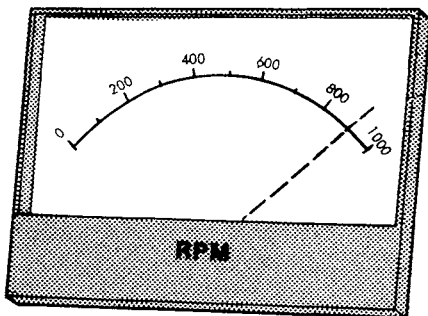
G1

reading OK



Set idle speed

900 rpm.



Stop engine

Disconnect instruments.

Check of **Oxygen sensor feedback system** is now completed.

System malfunctions

Reference from A5:

When testing duty cycle of frequency valve with dwell meter, reading is outside specified limits of 49–59°.

Action:

Perform operations B1 and B2 below and follow instructions.

B1

Switch on ignition

Do not start engine (and avoid noise which would impair observation of buzzing sound from frequency valve).

B2

Disconnect connector at air flow sensor

This will start fuel pump and energize oxygen sensor feedback system.

One of the following conditions should occur:

Condition 1: buzzing sound from frequency valve but dwell meter reading incorrect

C1

Condition 2: dwell meter reading 0°

D1

Condition 3: dwell meter reading 49–59°

E1

Condition 4: dwell meter reading 90°

E1

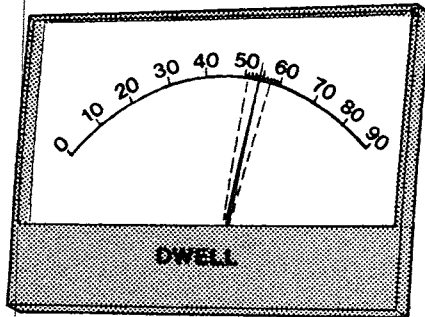
Condition 5: buzzing sound from frequency valve but no reading on dwell meter

K1

No buzzing sound from frequency valve

Condition 1 in B2:

Buzzing sound from frequency valve but dwell meter reading incorrect.



C1

Check instrument

Check that the instrument is correctly connected and suitable for the purpose.

Reading 49–59°

correct

A6

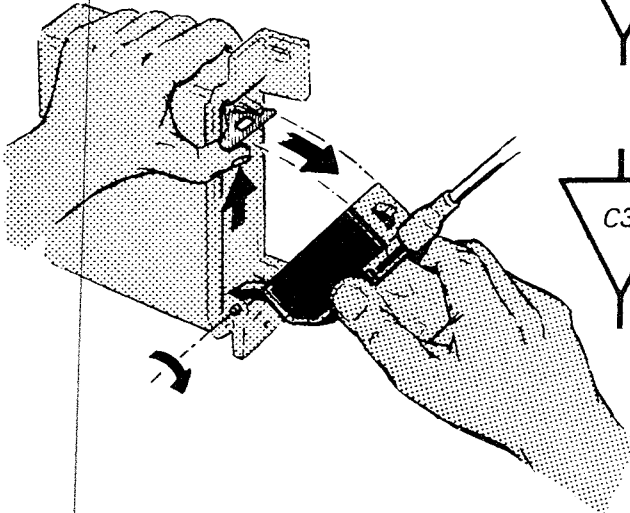
reading
above 68°

Other readings:

indicate that
electronic module
is defective

C2

Switch off ignition



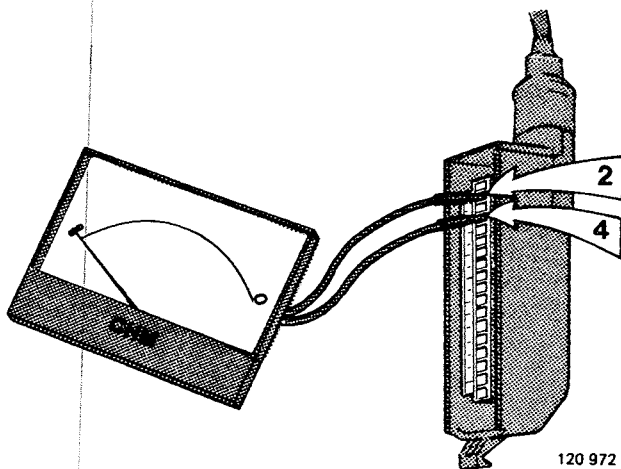
C3

Disconnect connector at electronic module

C4

Check for short circuiting

Use ohmmeter to check there is no short circuit between terminals 2 and 4 in connector.



shorted
circuit

repair wire

open
circuit*

indicates electronic
module is defective

*This is correct reading for this check and indicates that wiring is OK.

End of condition C

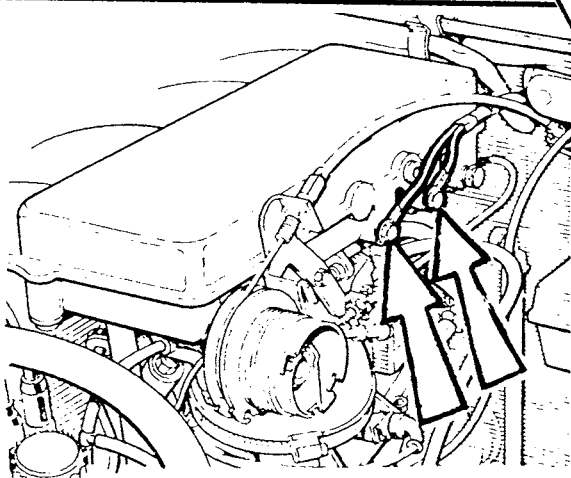
Condition 2 in B2:

No buzzing sound from frequency valve, dwell meter reading is 0°

D1

Check ground

Check that the two ground wires for the electronic module are properly grounded on intake manifold.

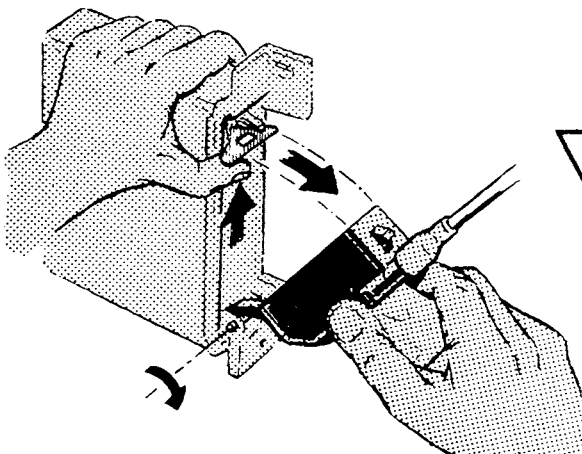


D2

Switch off ignition

D3

Disconnect connector on electronic module



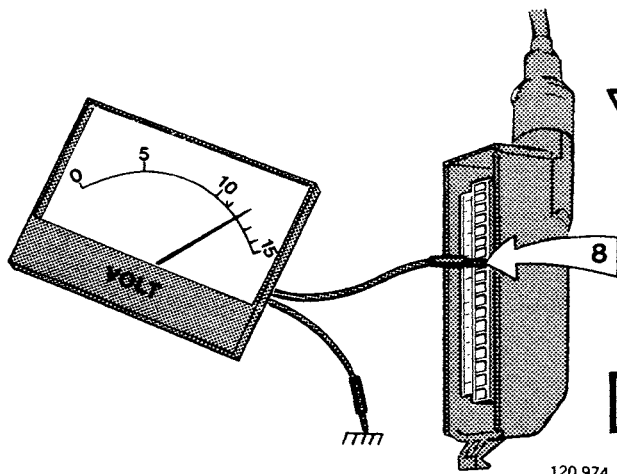
D4

Switch on ignition

D5

Check that terminal 8 is live

Connect voltmeter to terminal 8 and ground to check for voltage.

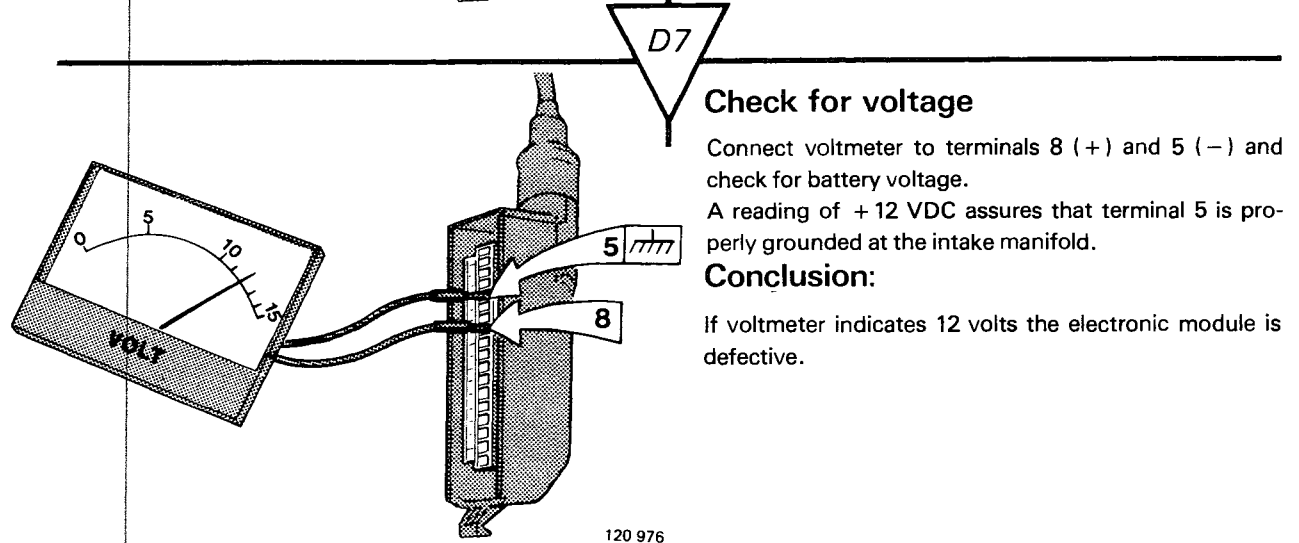
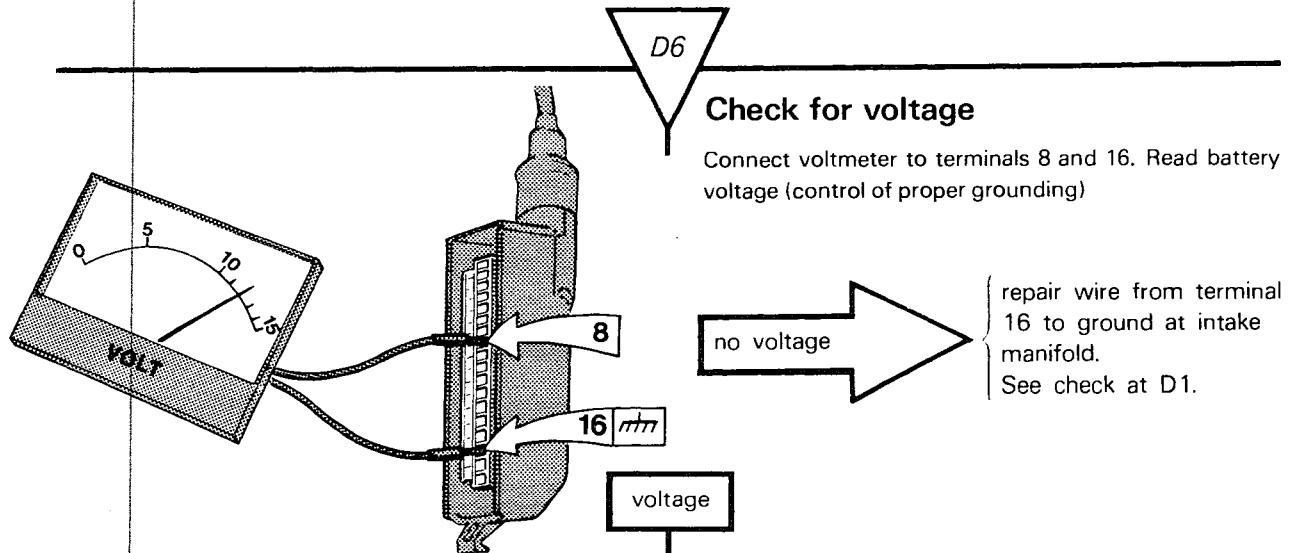


no voltage:

F1

voltage:

120 974

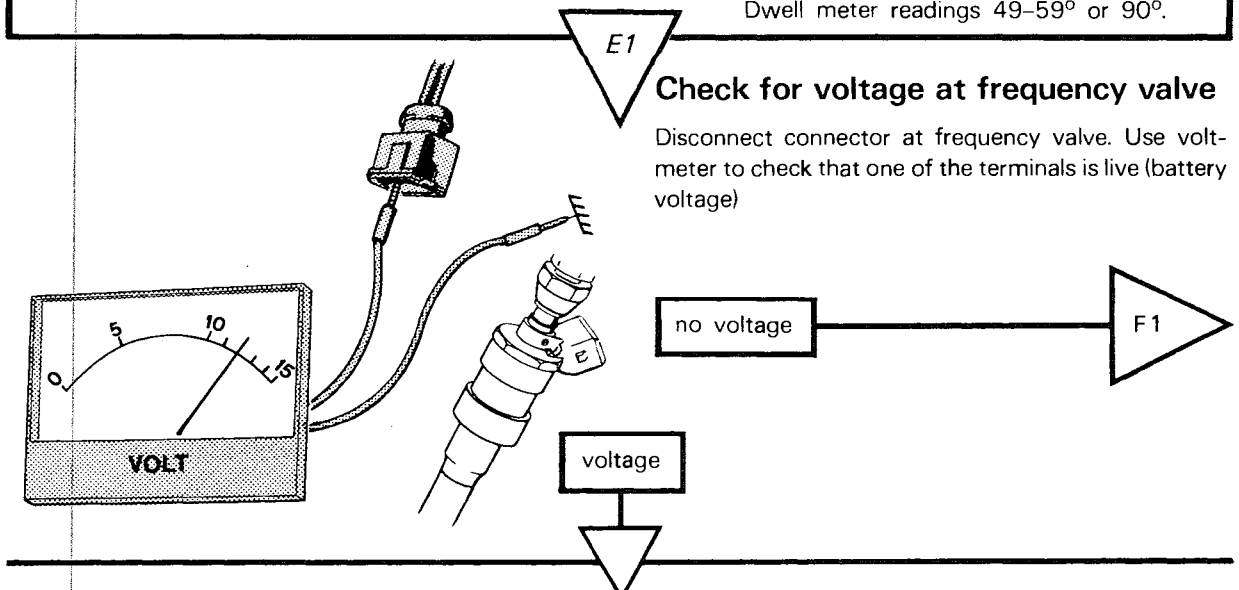


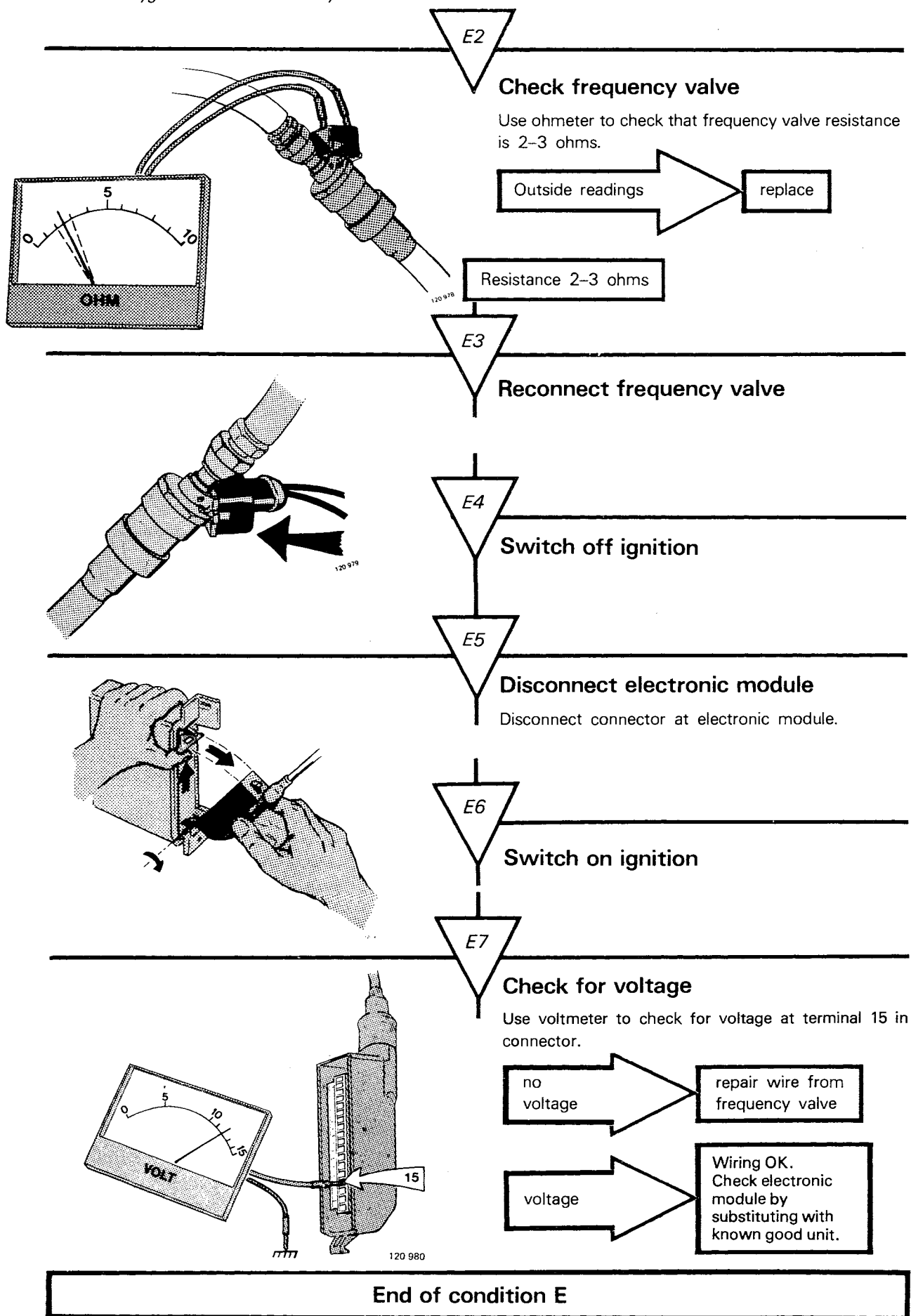
120 976

End of condition D

Conditions 3 and 4 in B2:

No buzzing sound from frequency valve.
Dwell meter readings 49–59° or 90°.





Reference from D5 and E1

Conditions:

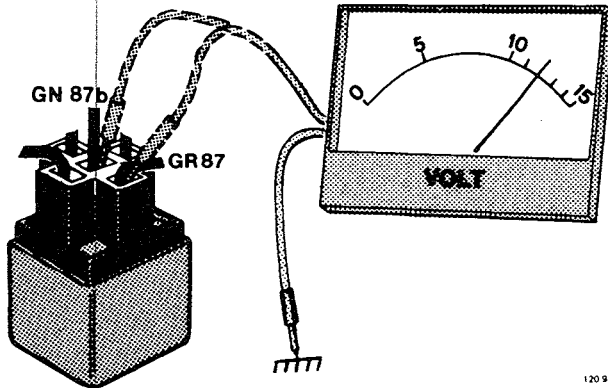
D5: no current at module terminal 8.

E1: no current at frequency valve

F1

Check for voltage

Use voltmeter to check for voltage at terminals 87 and 87b on sensor system relay.



voltage at both terminals

repair wire from sensor system relay to frequency valve (electronic module)

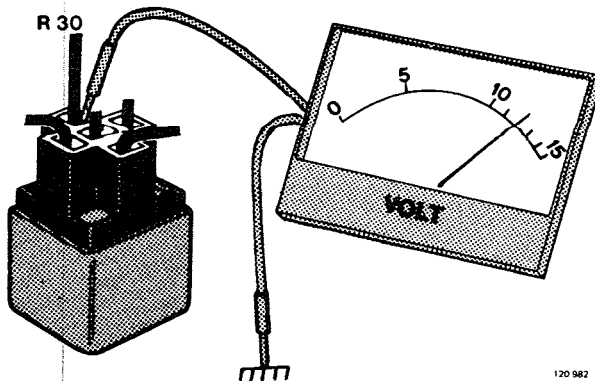
voltage at one terminal only

sensor system relay defective, try a new relay

no voltage at any of those terminals

F2

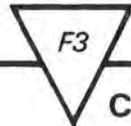
Check for voltage at terminal 30



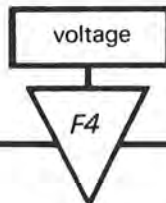
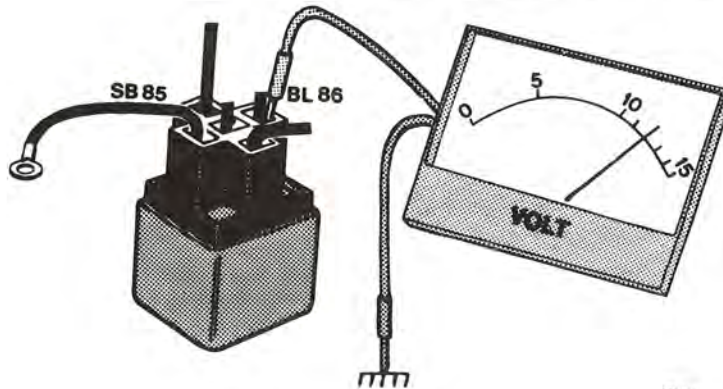
no voltage

repair wire to relay from main joint

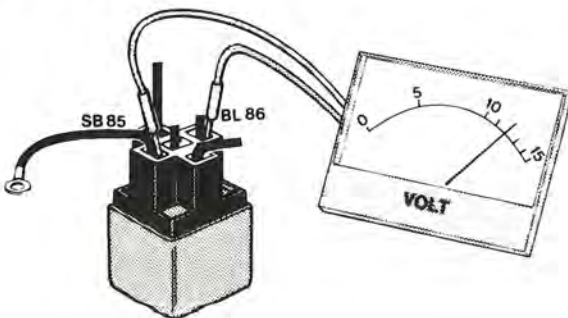
voltage



Check for voltage across terminal 86 and ground



Check for voltage across terminals 86 and 85

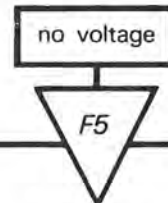


Voltage:

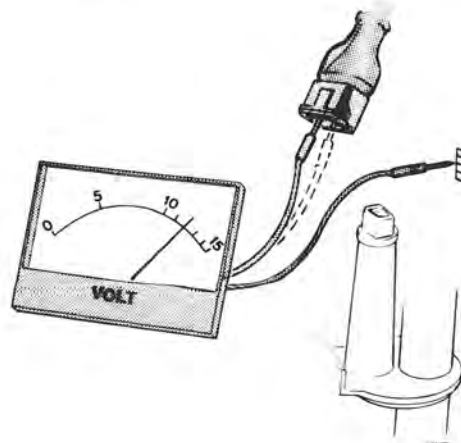
indicates sensor system relay is defective. Try a new relay.

No voltage:

repair ground wire.



Check for voltage at one terminal of auxiliary air valve connector



Voltage:

repair wire from CI system pump relay to sensor system relay terminal 86.

No voltage:

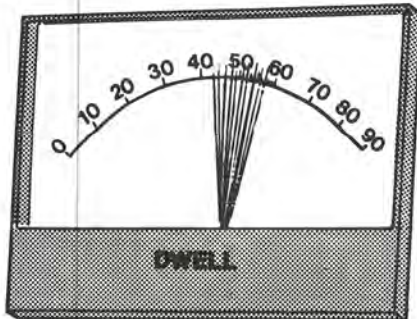
use diagnosis instructions for CI system (in separate Manual).

End of Condition F

Reference from malfunction in A11:

- No deviation in reading when checking duty cycle of frequency valve (= dwell meter reading)
- or
- excessive deviation

G1



Check reading and select appropriate condition below:

Condition 1: reading unchanged

H1

Condition 2: reading below 23°

I1

Condition 3: reading more than 68°

J1

Condition 4: system is operating, but CO not below 1 %:

- a. Make sure sensor is correctly mounted and there are no leaks in the exhaust manifold close to the sensor.
- b. Increase rpm to 1500 and check that CO drops.
If CO does not drop, check for mechanical problem in CI fuel system.
- c. System in order.

End of condition G

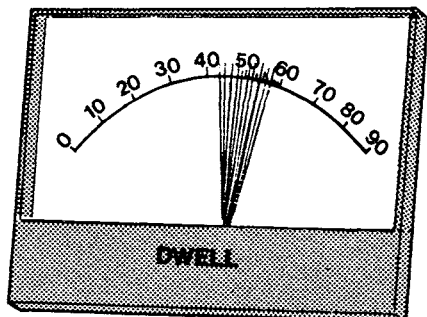
Reference from G1:

Condition 1:
reading unchanged

H1

Check reading with hot sensor

Raise rpm to heat sensor (it might have been too cold to operate correctly).



reading changes:

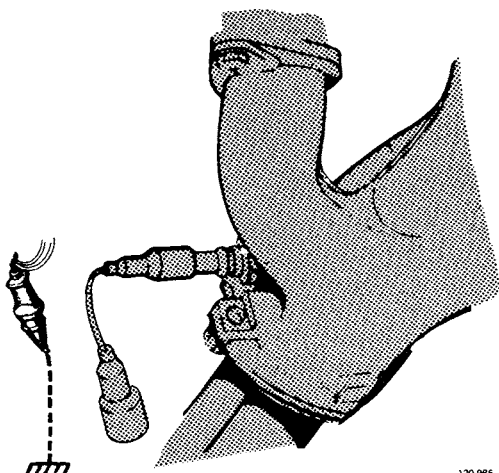
A12

reading still steady
and unchanged.

H2

Disconnect sensor

Disconnect wire at oxygen sensor. Ground the disconnected wire (emerging at the electronic module). This should normally increase duty cycle of frequency valve (= dwell meter reading) to 68° or more. This indicates oxygen sensor is defective and should be replaced.



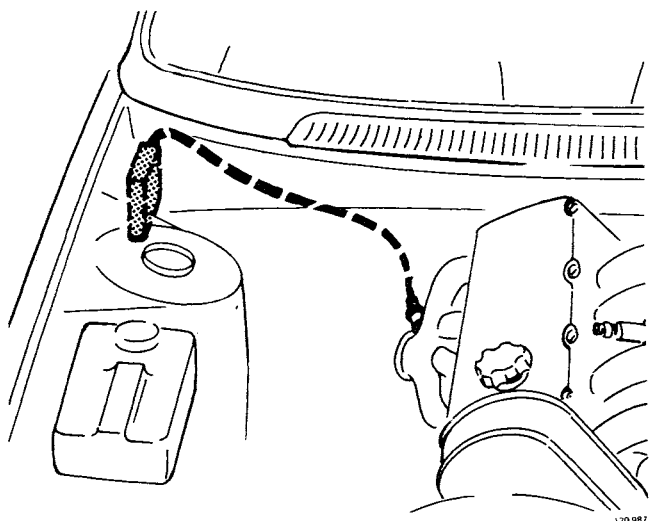
reading does
not increase:

H3

Check wire

Check wire from oxygen sensor to terminal # 2 in electronic module connector.

If wire is in order, it indicates the electronic module is defective. Try a new electronic module.



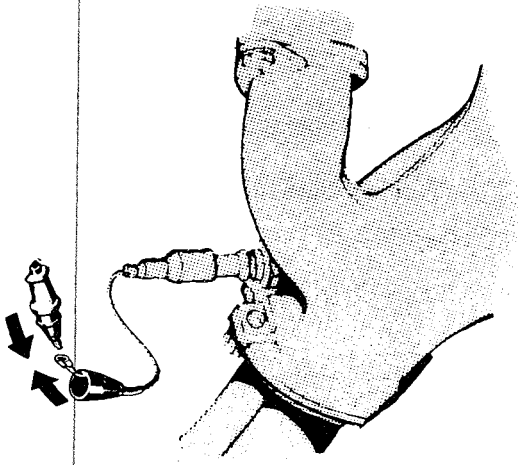
End of condition H

Reference from G1

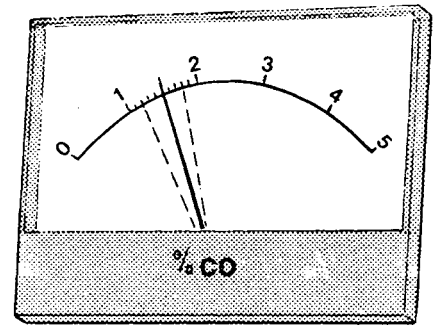
Condition 2:
reading below 23°

I1

When reconnecting sensor (in Op. A9), the CO reading does not drop:
Indicates a defective frequency valve. Try a new one.



120 991



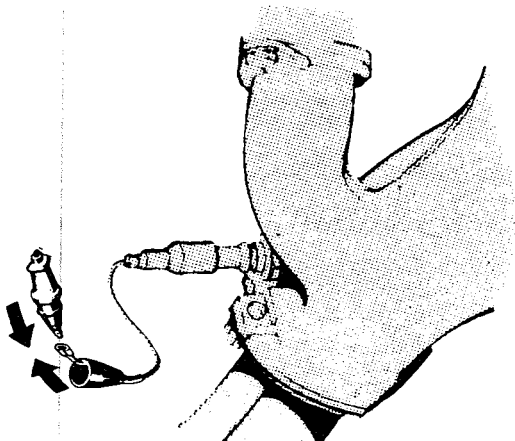
End of condition 1

Reference from G1:

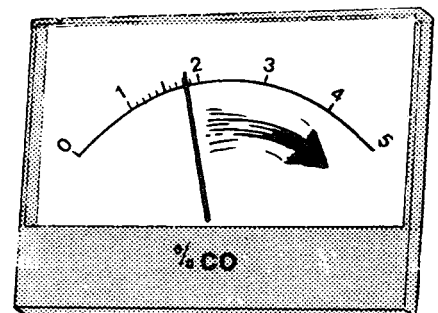
Condition 3:
reading more than 68°

J1

When reconnecting sensor (in Op. A9), the CO reading increases:
Indicates a defective oxygen sensor (short circuited).
Try a new oxygen sensor.



120 992



End of condition J

Reference from B2:

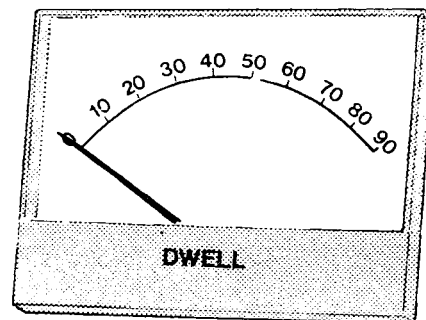
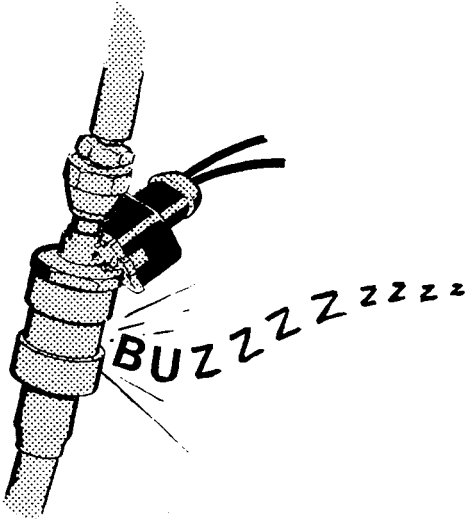
Condition 5:

Buzzing sound from frequency valve, but no reading on dwell meter (measuring frequency valve duty cycle):

K1

Something causes the instrument not to read

See K2 and K3 for possible reasons.

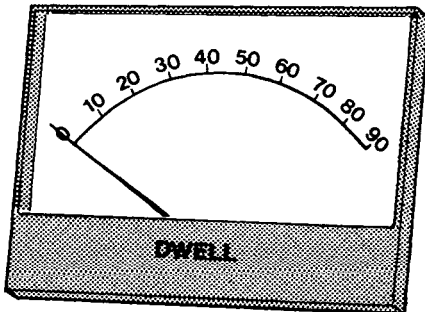


K2

Check instrument

Check that the instrument is properly connected and suited for the purpose.

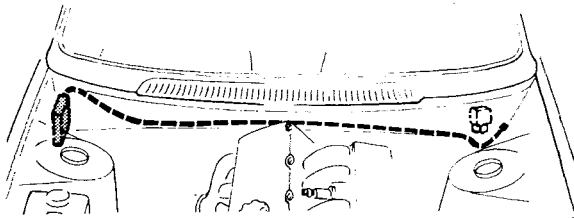
- This is very important, not all instruments can be used, see Op. A2.



K3

Check wire

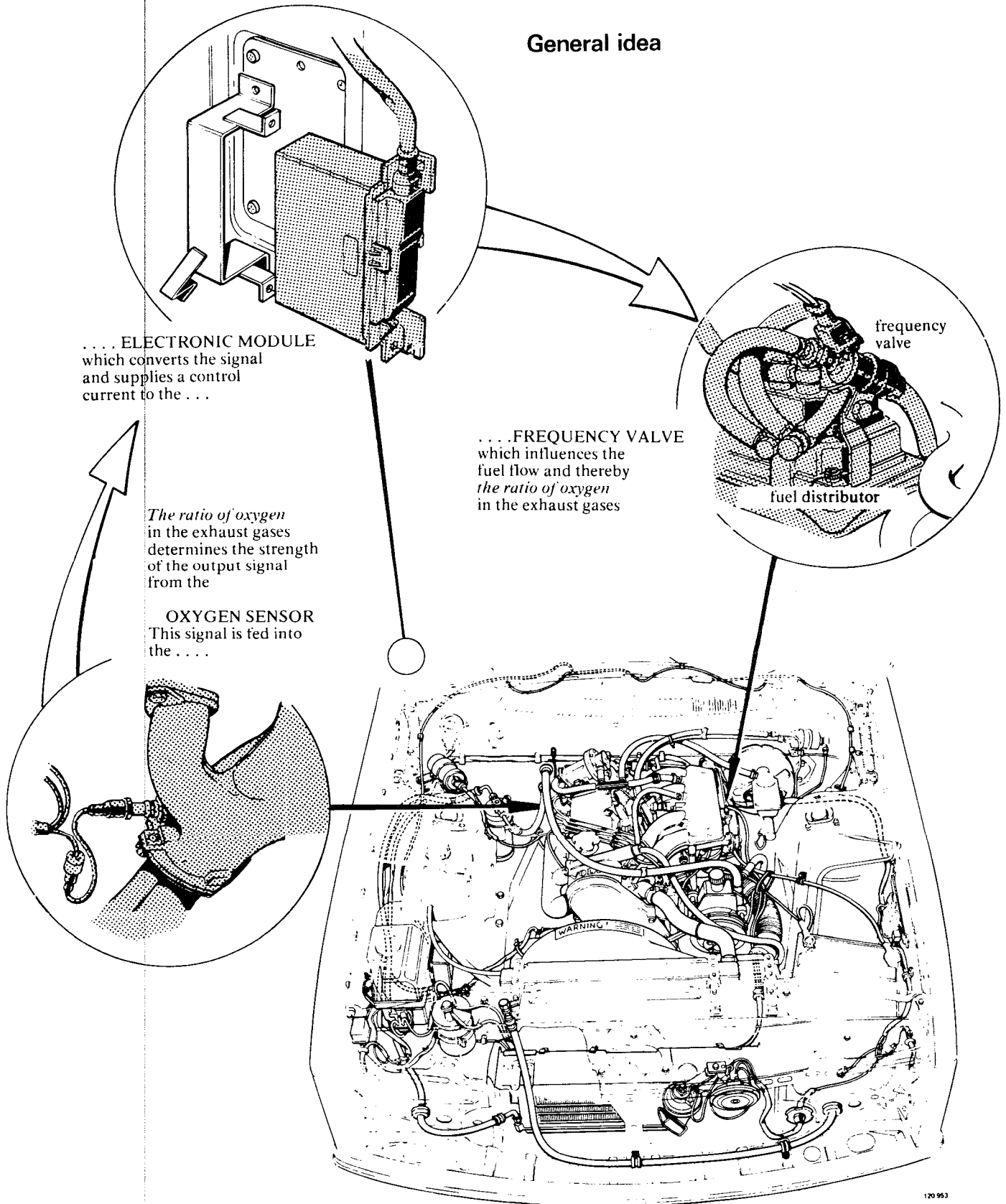
The wire which is transferring the signal from the electronic module to the instrument could be defective. To check: disconnect connector at electronic module. Use Ohm-meter to check for closed circuit from terminal 17 in connector to pick-up point for instrument.



End

Description of Oxygen Sensor Feedback System

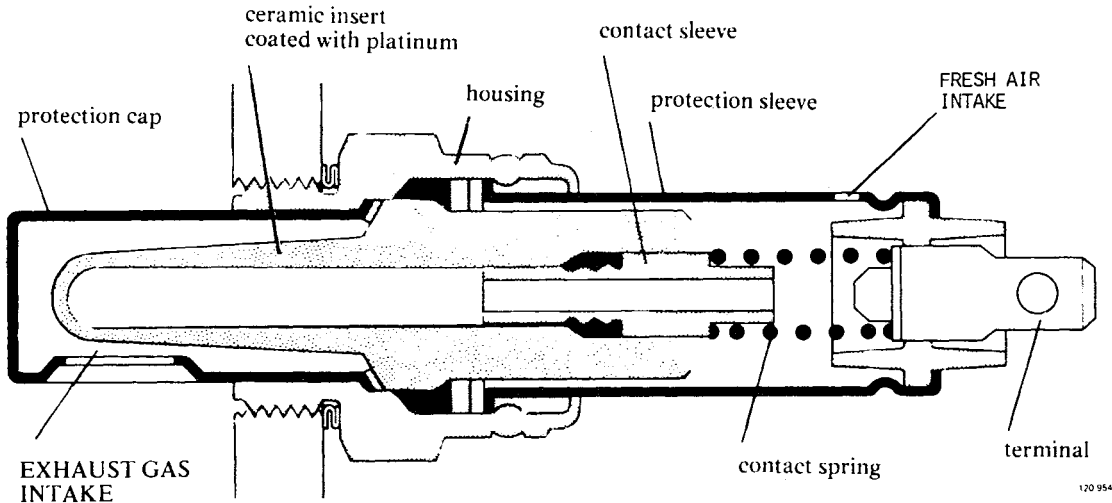
General idea



Oxygen sensor feedback system

This is a self-tuning engine control system designed to reduce emissions and improve fuel economy. An exhaust gas sensor, (oxygen sensor, also called lambda sensor) monitors the composition of the exhaust gases leaving the engine. The exhaust gas analysis is fed into a closed loop feedback system. This

continuously adjusts the air-fuel ratio to provide optimum conditions for combustion and efficient destruction of all three of the major pollutants (hydrocarbons, carbon monoxide and nitrous gases) by a 3-way catalytic converter.



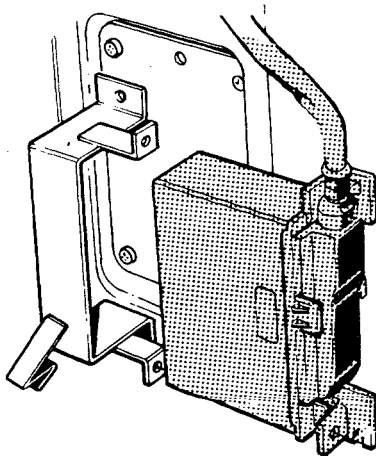
Oxygen sensor

The exhaust gas sensor, called **oxygen sensor**, is located in the exhaust manifold. It consists of a platinum coated ceramic tube. The inside is connected to free atmosphere, while the outside extends into the exhaust gases.

At higher temperatures (the oxygen sensor does not function when cold) an electrical potential is built up.

This is a function of the air-fuel ratio. There is a steep transition just at the point where the air-fuel ratio is ideal.

The electrical potential is high (approx. 1 volt) with low content of oxygen in the exhaust gases (= rich mixture) and low (approaching 0 volt) when the mixture is lean (= oxygen surplus).



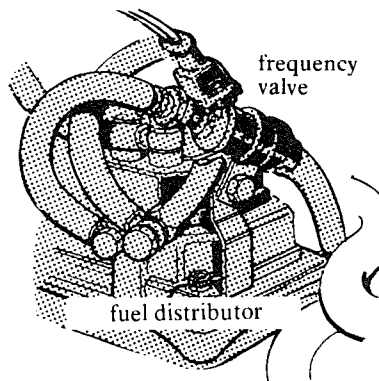
Electronic module

The output from the oxygen sensor is fed into an electronic unit, called the **electronic module**.

This device supplies a control current to the **frequency valve**. The control current has a set frequency and operates by varying the **duty cycle**.

When the oxygen sensor is cold, or defective, a fixed control is switched in after approximately 5–10 seconds. This fixed control resembles a duty cycle of 54° (see "Instrument" next page).

The electronic module is located inside the vehicle, at the right side in front of the right door. In this position it is protected and is close to the oxygen sensor and the electrical system.



Frequency valve

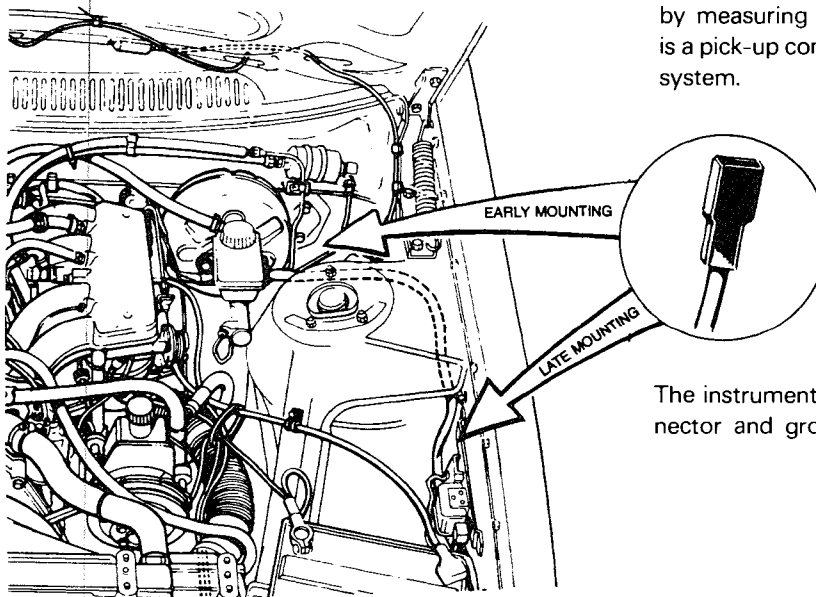
This device influences the fuel flow by influencing the pressure on the underside of the diaphragm in the pressure regulating valves in the CI System.

It is located on a bracket behind the fuel distributor on the left side of the engine.

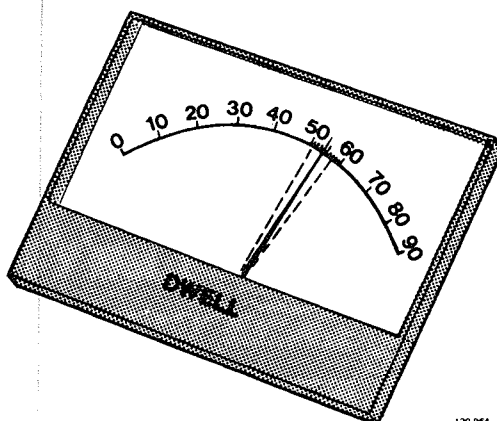
The frequency valve operates on a set frequency and by varying the duty cycle (ratio of closed / open circuit).

Instrument pick-up point

The operation of the frequency valve can be checked by measuring the duty cycle. To achieve this, there is a pick-up connector provided in the vehicle electrical system.



The instrument should be connected to pick-up connector and ground.



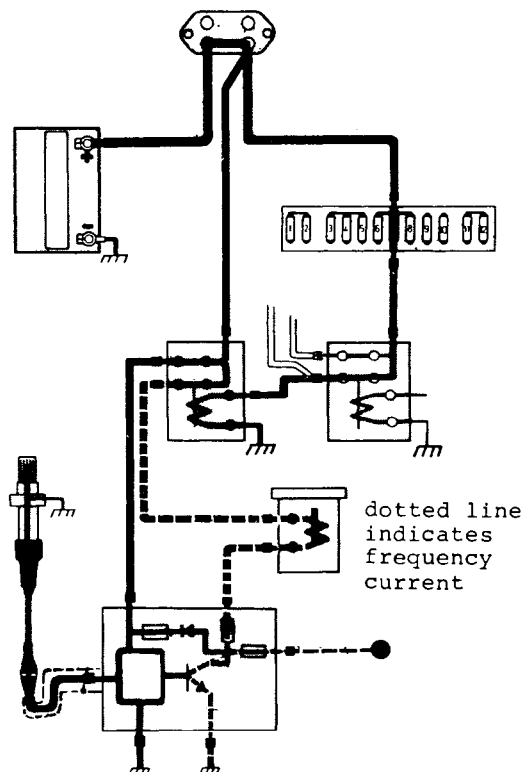
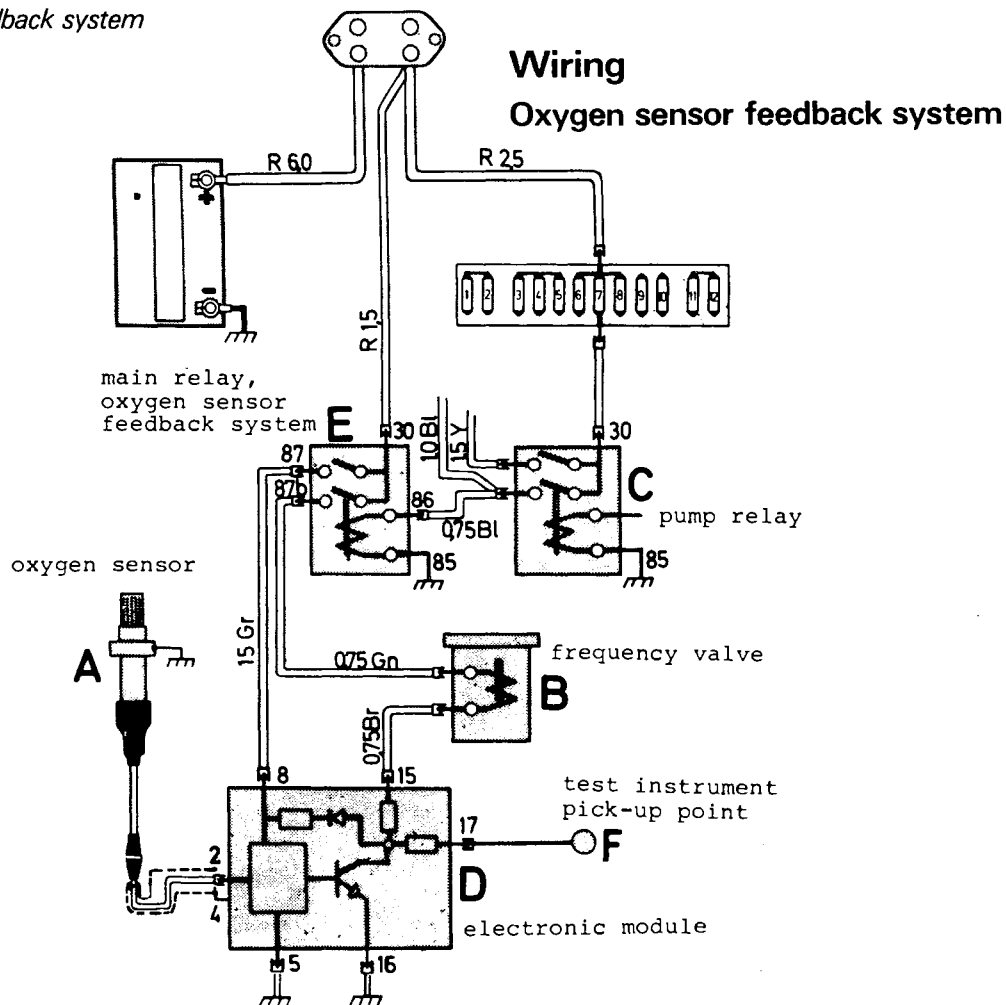
Instrument

The instrument used should be a high quality dwell meter (with very high internal resistance) and a reading extending to 70° or more.

The setting should be for **4 cylinders**.

NOTE:

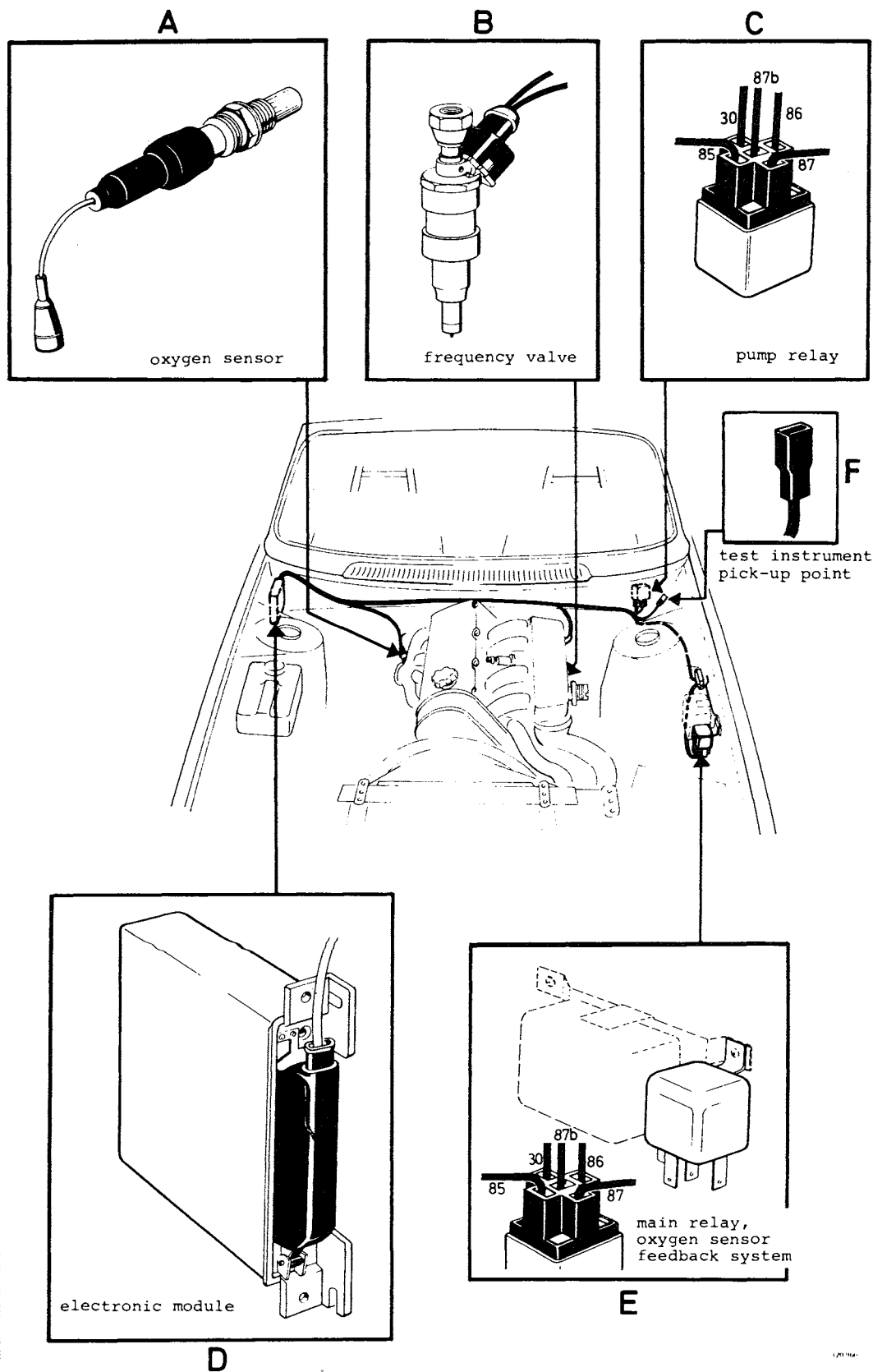
This instrument actually measures the **duty cycle** of the frequency valve. It just happens that a dwell meter is best suited for this purpose.



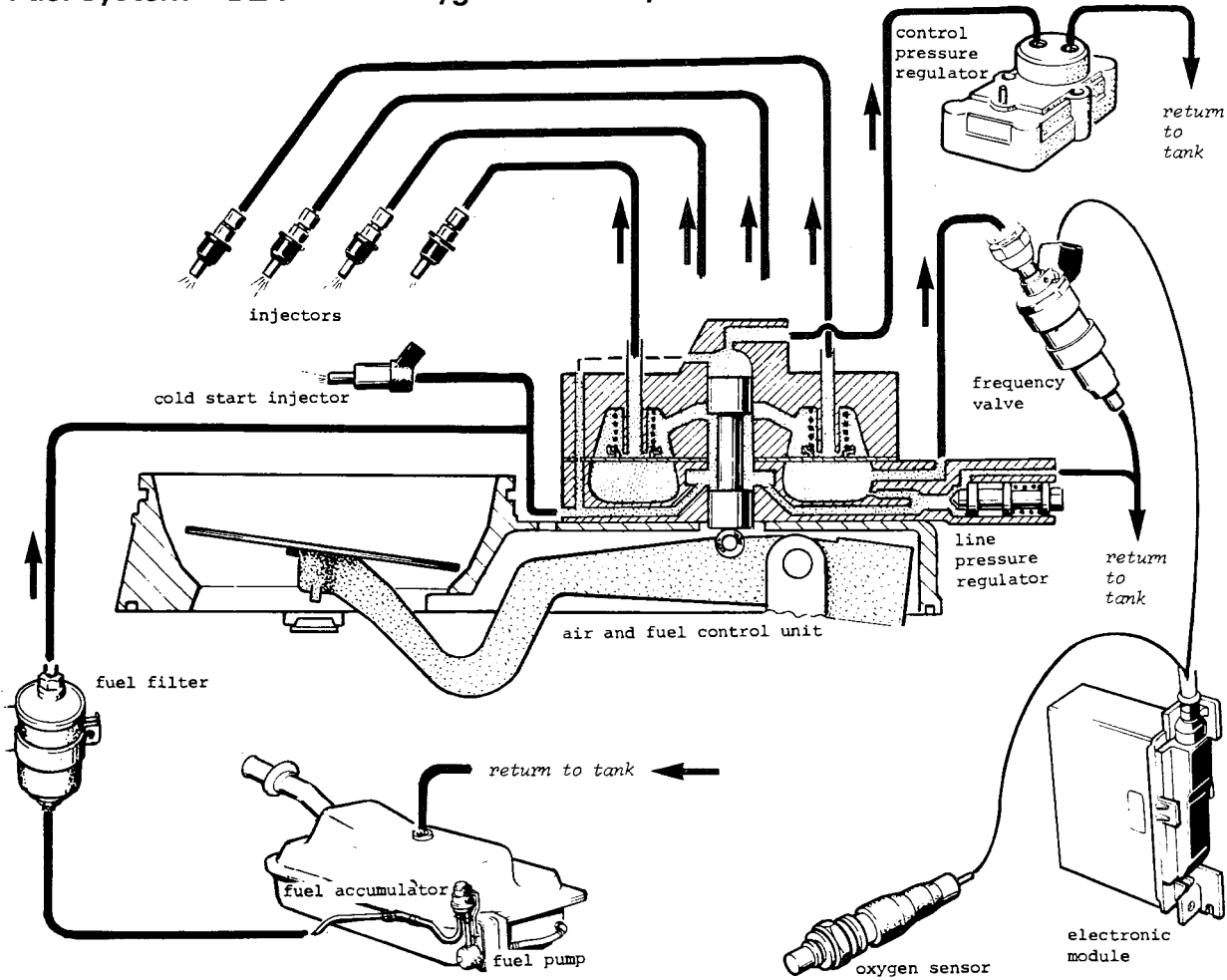
120 959

Wiring

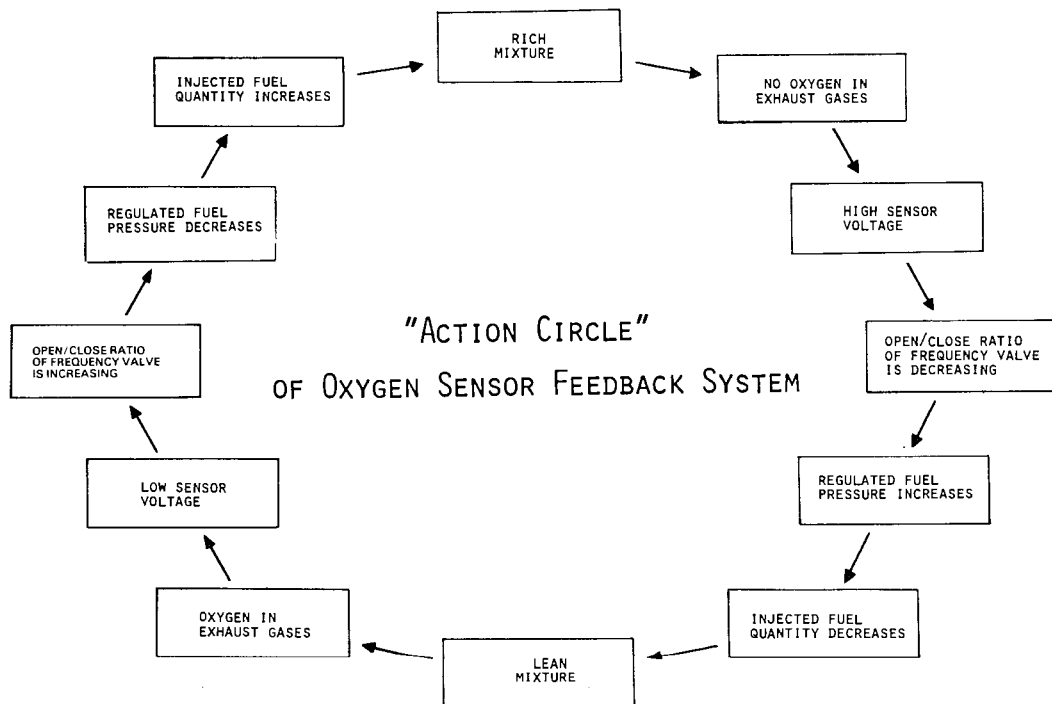
Oxygen sensor feedback system



Fuel system – B21F with oxygen sensor system



120 955



120 958

SUPPLEMENT

Oxygen Sensor Feedback System for B27F, B28F

B27F, B28F system:

The system is in most respects similar to the system already used on the B21F engine.

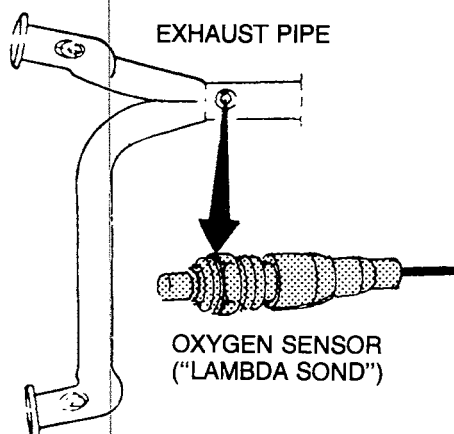
The information available in this manual can be applied to the B27F, B28F with appropriate adaptations as follows.

The fixed control which switches in, if the oxygen sensor becomes inoperative and has a duty cycle of 40-50°.

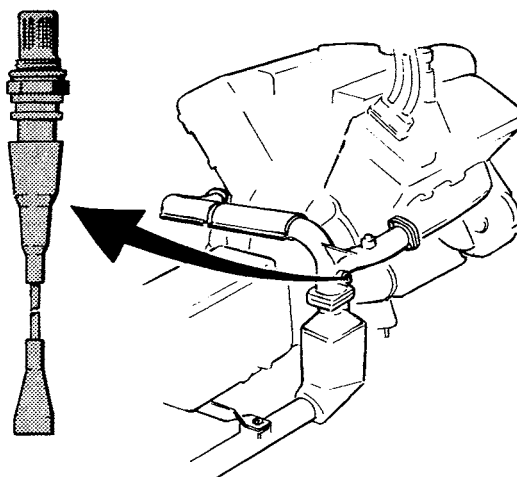
The oxygen sensor for the B27F is equipped with a protective cap. On B28F the protective cap was deleted.

The frequency valve is located on the left bank valve cover.

For additional Fault Tracing information, refer to TP 30430/1.



SENSOR LOCATION (B27F)



SENSOR LOCATION (B28F)



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